

# 2015+ Mustang I-4 Y-Pipe Exhaust Kit

Installation Instructions  
P/N: 422091 (1315-5G206)



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**Application:** 2015+ Ford Mustang (2.3L Ecoboost)

**Important Note:**

Before installing your ROUSH exhaust, please read through the installation procedure and verify that all items are present. If you are missing hardware or have any questions, please contact ROUSH Performance at 1-800-59-ROUSH, 9:00 AM to 5:00 PM weekdays.

**NOTE:** All illustrations in this manual are representative of the 2015+ Roush Performance Products Extreme Exhaust System.

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**PACKAGING LIST FOR I-4 2.3L EXHAUST KIT 422091**

<b>Description</b>	<b>Part Number</b>	<b>Quantity</b>
Y-Pipe Assembly, Mustang 2.3L Ecoboost	1315-5G223	1
Clamp - 2.25" Torca Accuseal - Tip To Muffler (304SS)	94-0052	2

**EQUIPMENT AND SUPPLIES REQUIRED**

- 3/8" Drive Ratchet
- 3/8" Drive Extension 3"
- 15 mm Socket
- Reciprocating Saw ("Sawzall") or Equivalent Cutting Tool
- Tape Measure
- Marker Pen

**If you are missing any items, please call us toll free at 1-800-59-ROUSH.**

## LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

## SAFETY PRECAUTIONS



### **CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!**

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keeps hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

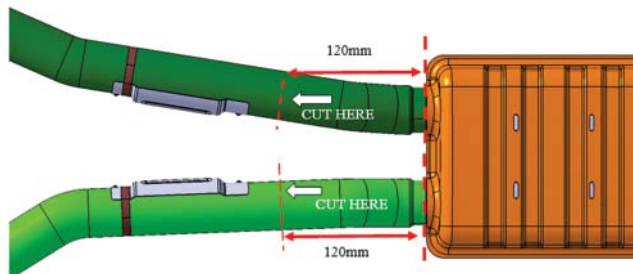
## WORK SAFELY!

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

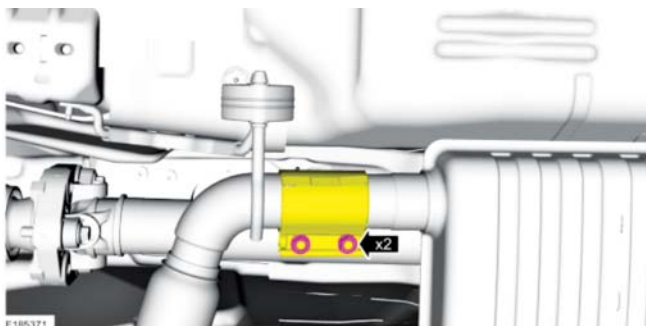


### ORIGINAL EXHAUST SYSTEM REMOVAL

1. On both the left and right sides, mark the exhaust pipe 120 mm from the flat on the stock resonator. Using a suitable cutting tool, carefully cut each pipe.



2. Loosen the front exhaust clamp using a 15 mm socket and remove the exhaust system from the vehicle.



### ROUSH EXHAUST SYSTEM INSTALLATION

1. Slide one clamp (94-0052) onto each side of the Y-pipe assembly (1315-5G223). Install on the vehicle by first sliding the front single pipe onto the factory connection point and then connecting the rear of the Y-pipe.



2. Tighten front clamps to 48 Nm. Tighten the rear clamps to 55 Nm.

**Congratulations!!!** You have completed the installation of the ROUSH Performance Products, Ford Mustang I-4 Y-pipe Exhaust Kit. It is recommended that you save all parts removed from the vehicle during the installation of this kit.