

# 2018 ROUSHcharged Mustang Coil Covers Kit

Installation Instructions

P/N: 422161 (R1318-COILKIT)



**Application:** 2018+ Ford Mustang with ROUSH Supercharger

**Important Note:**

Before installing the ROUSH Performance Product, please read through the installation procedure and verify that all items are present. If you are missing hardware or have any questions, please contact ROUSH Performance at 1-800-59-ROUSH, 9:00 AM to 5:00 PM EST.

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## PACKING LIST FOR ROUSHCHARGED MUSTANG COIL COVERS KIT

Description	Part Number	Quantity
S/C Kit - Dress Up Kit	R1318-COILKIT	1
Coil Cover LH	1318-6P067	1
Coil Cover RH	1318-6P068	1
18-8 SS Button Head Socket Cap Screw	92095A240	6
Foam	1318-8D082	1
ROUSHcharged Sticker Set (LH/RH) Gloss Black	1318-6P0SCB	1
ROUSHcharged Sticker Set (LH/RH) Matte Dark Grey	1318-6P0SCG	1

## EQUIPMENT AND SUPPLIES REQUIRED

- Hex-end set

If you are missing any items, please call us toll free at 1-800-59-ROUSH.

## LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

## SAFETY PRECAUTIONS



### CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keep hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

## WORK SAFELY!

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

## ENGINE COVER

1. Lay the new coil covers (LH 1318-6P067 and RH 1318-6P068) upside down on a work bench.



2. Apply one (1) foam strip (1318-80082) in the area shown on the LH cover.



3. Install the LH coil cover (1318-6P067) in place over the LH side of the engine. Line up the bolt holes on the cover with the holes on the heater brackets. Route the lines coming out of the engine cover through the recess with the foam strip.



4. Install three (3) 18-8 button-head socket capscrews (92095A240) on the cover and torque to specification.
5. Slide the RH coil cover (1318-6P067) underneath the metal frame and in place over the RH side of the engine. Line up the bolt holes on the cover with the holes on the bracket.



6. Install three (3) 18-8 button-head socket capscrews (92095A240) on the cover and torque to 7 Nm.

**Congratulations!** The installation is now complete.

