

The ROUSH® F-150SC

Welcome to the family! Thank you for bringing a new ROUSH® F-150 into your home. I have no doubt that this vehicle will provide you with much enjoyment through the years of your ownership, and that you will receive more compliments and second glances than you can imagine.

We like to say that “Between a race car and a road car... is a ROUSH® car.” What this means is that your F-150 is a blend between our racing heritage and the OEM work that we do for all the major automakers. The experience we have in engineering, manufacturing, prototyping, tooling, and calibrating are blended together to produce the ROUSH® F-150.

This owner’s manual will cover some specifics relating to the ROUSH® content added to the Ford F-150. If you have any questions about the vehicle, operation or maintenance, visit www.ROUSHperformance.com or call us at **800.59.ROUSH (800.597.6874)**.

Jack Roush
USA

Jack Roush Jr



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SECTION 1 – ROUSH® COMPONENTS

The different models of the ROUSH® F-150 all have varying content. Your truck may or may not include some of the following components:

5.0L-4V Powertrain Equipped with the R2300 ROUSHcharger® System (SC Package Only)

From the factory, the 5.0L 4V V-8 produces 385 horsepower (hp) and 387 lb.-ft. of torque. Our enhanced system increases maximum horsepower to 600 and torque to 554 lb.-ft. The system includes a unique R2300 ROUSHcharger®, upgraded fuel injectors, ROUSH®-designed intake manifold, intercooler assembly with radiator, and our exclusive powertrain calibration.

ROUSH® Front Grille and Clearance Lighting

The ROUSH® F-150 is built upon the foundation of the new F-150, distinguishing itself with performance-inspired design that stands out from the original. One of the key features is an aggressive style element that crosses the vehicle from headlight to headlight.

ROUSH® Front Bumper Cover

The high-quality ROUSH® bumper cover extends the aggressive features from the grille to the bumper giving the F-150 an additional element of ROUSH® styling.

ROUSH® Fender Flares with Clearance Lighting

ROUSH® Fender Flares were specifically engineered and designed to help protect the body from debris, while also adding off-road inspired styling.

ROUSH® / FOX 2.0 Performance Series Suspension System – Coilovers and Shocks with Boots

The ROUSH® / Fox 2.0 Performance Series Suspension System raised the front end up to level out the overall height of the truck, giving it a more aggressive stance. The adjustable height suspension has been tuned for improved performance both on and off road.

ROUSH® 20-inch Wheel with Mickey Thompson Baja ATZP3 305/55 Tires

The custom ROUSH® 20-inch wheel with a ROUSH® center cap, gives your truck a unique look as well as a one-of-a-kind wheel design. These wheels are wrapped in ultra-capable All-Terrain Mickey Thompson Baja ATZP3 305/55 Tires.

ROUSH® High-Performance Exhaust System

The ROUSH® exhaust systems are constructed from 304 stainless steel components to maximize system life. The exhaust tips are made of chrome-flashed 304 stainless steel for improved appearance and durability, and our exclusive muffler system gives your F-150 great sound and added performance. Due to varying state and local noise ordinances, the ROUSH® exhaust system may not be a factory installed option. Instead, it is available for installation by the end use customer and is intended to be used in accordance with the state and local noise ordinances.

ROUSH® Badging

Permanently mounted on the vehicle, these badges further validate the authenticity of your ROUSH® F-150. Fender, tailgate, and hood branding (locations vary by model) act as external identifiers, while under the hood and on the center console you can find additional badging verifying the authenticity of this ROUSH® F-150. Some of these badges are unique to your build and are only available on a full ROUSH® vehicle purchase.

ROUSH® F-150 Graphics

Designed and produced from high-quality, OEM-grade automotive graphic materials, the strong matte black finish further accents your ROUSH® F-150. Refer to Section 3: Vehicle Care for specific maintenance directions. ROUSH® F-150 Graphics may not be standard equipment on all models.

ROUSH® Front Windshield Banner

The front windshield banner boldly displays the ROUSH® name and announces the heritage of your truck.

ROUSH® 5.0L Engine Coil Covers

Under the hood, special attention is drawn to ROUSH®-branded high-quality coil covers molded in color with highlighted details. Designed to complement the design of the supercharger, these covers complete the look of the engine compartment. These Coil Covers are optional on some models and are not available on all models.

ROUSH® Molded Floor Liners (Fr./Rr.) by WeatherTech®

ROUSH® has teamed up with WeatherTech® to provide durable and stylish floor liners specifically for the ROUSH® F-150. Made in the USA, these mats are made to keep up with all the truck can do.

ROUSH® Square “R” Hitch Cover

A trailer hitch cover should never be bare. The ROUSH® Square “R” Hitch Cover will add superior style to any ROUSH® F-150.

ROUSH® Locking Lug Nut Set with Key Bag

The ROUSH® Locking Lug Nut Set accents the ROUSH® 20-inch wheel while also providing additional security for your vehicle.

ROUSH®-Branded Revolution Soft Tonneau Cover by ExTang®

The high-quality soft tonneau provides an ultra-low profile weatherproof enclosure for the truck’s bed. An integrated tension system provides instant fastening and a perfect fit all in one easy step. Optional on all packages.

SECTION 2 - ENGINE MAINTENANCE INFORMATION (Applicable to ROUSHcharged® Vehicles Only)

Before any repairs are made to your vehicle for any engine concern, please have your dealer contact ROUSH® Performance Customer Service between the hours of 8 AM to 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)** for diagnostic and repair assistance.

Your ROUSHcharged® F-150 has been uniquely calibrated by ROUSH® for proper operation of the powertrain system. This calibration program may be accidentally erased if improperly accessed by any service tool having Powertrain Control Module (PCM) flash capabilities. Instruct your service technician to contact ROUSH® before performing service to the powertrain control system.

Engine Fuel

As your ROUSH® F-150 is a high-performance vehicle, it requires the use of premium unleaded fuel of at least 91 octane (R+M/2). Do not use fuel ethanol (E85), Diesel or other type of unapproved fuel. Do not use any type of octane booster or other fuel additives as it may cause damage to the spark plugs, catalysts, and/or other emission control devices. **References to E85 fuel compatibility listed within the Ford provided ownership documents are not applicable to this modified vehicle. Disregard references to E85 or Flex Fuel Vehicle as found within the Ford manual and reference documents.**

Filter

Your vehicle is equipped with a lifetime fuel filter that is integrated with the fuel tank. Regular maintenance or replacement is not needed.

Engine Oil and Filter

Change your oil every 6 months or 3,000 miles, whichever occurs first, using the prescribed oil and filter in the Ford owners manual. This should be done more frequently if high operating temperatures are encountered, or the vehicle is run hard for extended periods such as on a racetrack. The use of synthetic oils will not void your engine warranty, provided they are changed every 6 months or 3,000 miles, whichever occurs first. The oil filter should be replaced every time you change your oil.

Spark Plug Information

If equipped with a ROUSHcharger®, your ROUSH® F-150 will have ROUSH® spark plugs with a preset gap. If your plugs need to be changed, contact ROUSH® Customer Service at **800.59.ROUSH** for the correct part number. The use of a non-ROUSH® approved spark plug may damage the engine and will void your warranty.

Cooling Systems

Your ROUSH® F-150 has two separate cooling systems – one for the engine and one for the intercooler. Both use a 50/50 mix of Motorcraft Specialty Orange Engine Coolant and distilled water. This coolant mix provides both proper

lubrication for the pumps in the system and anti-freeze/anti-boil protection. Consult the Ford Owner's Guide for recommended fluid replacement intervals.

Engine Coolant Fill Procedure

- 1) Fill the overflow bottle to the full line with coolant.
- 2) Operate the engine until it reaches normal operating temperature.
- 3) Check the overflow bottle and add coolant as necessary.
- 4) Re-check the overflow bottle after the engine has cooled and, if necessary, add coolant to bring the level up to the full line. Repeat steps 1-4 until no drop in coolant level is noted.

Intercooler Coolant Fill Procedure

Your ROUSH® F-150 is equipped with a single-core, air-to-water intercooler system with an electric water pump. This provides a cooler air charge to the cylinders, allowing your engine to develop more power.

- 1) Add coolant until it is one inch (2.54 cm) from the top of the intercooler reservoir bottle.
- 2) Turn the ignition key to the "ON" position to turn on the intercooler pump and purge any trapped air in the system. Repeat steps 1 and 2 until the reservoir stays at the full mark.

Powertrain Control Module (PCM)

The calibration values contained in the Powertrain Control Module are the exclusive property of ROUSH®, and contains highly proprietary, confidential, and trade secret information of ROUSH®. User may not copy, reverse engineer, create derivative works, transfer, loan, sell, lease, download, upload or disclose the calibration data contained in your ROUSH® F-150 to others in any manner whatsoever. Any routine or systematic re-distribution of any portion of ROUSH®'s calibration data is expressly prohibited.

Transmission

Your ROUSH® F-150 was calibrated using factory transmission components, therefore no modifications are recommended. Refer to the Ford owner's manual for the recommended fluid replacement intervals.

Traction Control

Your ROUSH® F-150 is equipped with traction control, which can only be disabled by the operator after the vehicle is running. It is primarily intended for slippery road conditions. Due to the high acceleration capability of the ROUSH® Truck, the traction control feature could engage while accelerating at wide-open throttle.

SECTION 3 - VEHICLE CHARACTERISTICS

The objective in designing our vehicle's configuration was to produce a true performance machine-one meant to be driven. As such, you should know that your ROUSH® F-150 may have some characteristics that are unlike most vehicles.

These include:

- A more aggressive sound from the standard High-Performance Exhaust System.
- Your ROUSH® F-150 is equipped with a FOX® 2.0 Performance Suspension System which will provide a different suspension feel compared to the OEM suspension. The ride quality is engineered and balanced to alter the vehicle handling. In cases where the ride height is set higher than stock, you will notice more body roll due to a higher center of gravity.
- More ground clearance is created by the addition of the FOX® suspension system and the ROUSH® 20-inch Wheel with Mickey Thompson® tires. This is important to keep in mind when driving over rough terrains.
- Due to the performance suspension equipped on the ROUSH® F-150, a snow plow or other functional element should not be installed.
- The wide profile of the tires on your vehicle have a tendency to “telegraph” road irregularities such as crowned or grooved pavement. This is not a defect in your vehicle; rather a pull or a push in your vehicle's front end may be due to road conditions.
- With the tread design on your ROUSH® F-150 wheel there will be an increase in noise while traveling at higher speeds.

SECTION 4 - VEHICLE CARE SUGGESTIONS

INTERIOR

To keep your ROUSH® F-150 in like-new condition, perform regular maintenance using quality materials and proper procedures. Carefully follow the manufacturer's directions when using any product, and always test cleaning products for suitability on an area that is inconspicuous. Always open your vehicle's doors or windows when you are cleaning the inside of your vehicle. **NEVER** use products such as gasoline or paint thinner to clean your vehicle as they are dangerous to both you and your vehicle.

Leather

Real leather is not uniform and may have scars, scratches, and wrinkles. To clean your leather, use a mild soap or leather cleaner and wipe it with a damp soft cloth. Buff the leather after cleaning with a dry, soft cloth. Regular maintenance will protect the leather and help it retain its natural beauty.

Vinyl

Vinyl can be cleaned either with a mild soap and water solution or commercially available products. At times, it may be necessary to use a soft bristled brush to remove stubborn stains or dirt from the surface.

Fabric

Remove dust and loose dirt from fabric with a whisk broom or vacuum cleaner. Remove fresh stains immediately with a fabric spot cleaner.

Carpet

Vacuum the carpet frequently to remove dirt. Ground-in dirt will make the carpet wear prematurely. Use a foam type carpet shampoo periodically to keep your carpet looking new. Follow the instructions that are supplied with the cleaner, but be careful to not oversaturate the carpet as it may take an excessive amount of time to dry.

EXTERIOR

Washing

To protect your vehicle's exterior finish and graphic decals (if applicable), it is important to wash your vehicle often. Industrial fallout, road tar, bird droppings, tree sap, and other foreign matter can damage the finish on your vehicle.

Generally, the longer the material remains in contact with the exterior finish or graphic decals, the more extensive the damage that can occur. Damage that results from these and similar conditions is not covered under your vehicle's warranty, so care should be taken to inspect and keep your exterior clean.

Wash your vehicle as soon as possible when it becomes dirty. Do not wash your vehicle in direct sunlight, but rather park in a shady area. Before washing, rinse your vehicle with clean water to remove any surface contamination. Next, wash the vehicle from top to bottom using a soft sponge or wash mitt with a mild vehicle wash soap. Finally, rinse the vehicle thoroughly and wipe it dry with a soft towel or chamois. To complete the job, carefully clean the door jambs and joints between the doors, hood, and trunk of your vehicle with a damp cloth. Never wipe a dry surface, as fine scratches in your paint will result. The non-gloss paint finish of the front exterior grille and bumper cover should be handled carefully as excessive contact will create smooth paint surfaces and effect gloss level.

ROUSH® recommends hand washing your vehicle. Please be aware that automatic car washes can damage the vehicle in a number of ways; often the tire tracks used are too high and could damage the body components, or are too narrow; the washing elements and rotating brushes can snag or catch on body components or accessories and pull them off, or scratch the paint (which is especially visible on darker paint colors). If your F-150 is equipped with decals, such as stripes, do not use a commercial or high-pressure wand on the striped surfaces or stripe edges. Damage resulting from an automatic car wash or high-pressure wand is not covered under your warranty.

Some Other Suggestions:

Some types of car washes apply both high pressure and high temperatures to the vehicle, which can result in heat distortion and loosening of the body styling components on the vehicle body. Therefore, be sure to observe the following precautions:

- Maintain a minimum distance of approximately 16 inches (40 cm) between the vehicle body and the wash nozzle.
- When washing around the door glass, increase the distance to 40 inches (1m) and spray at right angles to the glass surface.

Waxing

ROUSH® recommends that you wax your vehicle at least twice a year, or when painted surfaces do not shed water well. Make sure your vehicle is clean and dry before waxing. As with washing, do not apply wax in direct sunlight.

Normal wear and tear may result in your vehicle's finish having some minor scratches or chips. Many times minor scratches can be removed with a fine polishing compound available at your local automotive store. Chips can be touched up with paint readily available from your local Ford dealer. Your vehicle's paint color is noted on your driver's door label installed by Ford at the time of manufacture. Never apply wax to any matte finish decals as it could cause permanent discoloration and damage.

SECTION 5 - GENERAL INFORMATION ABOUT THE ROUSH® LIMITED WARRANTY

ROUSH® is proud to offer you one of the most comprehensive warranties in the performance business, which is subject to certain limitations and disclaimers further identified below.

This section provides an overview of the ROUSH® Limited Warranty. For specific details, you can refer to the ROUSH® Limited Warranty Section below, or contact your authorized Ford Dealer who sells ROUSH® vehicles. We also offer a toll-free customer service number for any consumer questions. You can reach us between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**.

Maintain Your Vehicle Properly

Your glove box contains a Ford Schedule Maintenance Guide for reference and recording maintenance work performed on your vehicle. Proper vehicle maintenance is the sole responsibility of the vehicle owner. ROUSH® Performance Products and/or Ford Motor Company may deny you warranty coverage if you fail to keep records and receipts that verify vehicle maintenance specified in the Ford Schedule Maintenance Guide has been performed.

When Does Your ROUSH® Warranty Begin?

Your ROUSH® warranty begins either the day you take delivery of your new vehicle or the day it is first put into service (for example, as a dealer demonstrator), whichever occurs first. The vehicle's original in-service date or warranty start date (W.S.D.) is determined by Ford dealer OASIS (Online Automotive Service Information System) report.

Should you ever require warranty repairs to any ROUSH® part on your vehicle, we recommend that you take your vehicle to an authorized Ford Dealer that sells ROUSH® vehicles for service.

Who Pays For ROUSH® Warranty Repairs?

You will not be charged for covered warranty repairs made during the warranty periods identified in the ROUSH® Limited Warranty for those ROUSH® parts installed by ROUSH®. All initial warranty claims are processed through your dealer and the ROUSH® Performance corporate office in Plymouth, Michigan, regardless of where the vehicle was purchased.

Vehicle Service

ROUSH® has authorized specific Ford Dealers to sell and service our vehicles. In case a service need arises we suggest you contact the original selling dealer of your ROUSH®. ROUSH® works to ensure your continued satisfaction. If this is not possible, you may take your vehicle to any authorized Ford Dealer that sells ROUSH® vehicles for service. If you have a warranty claim, please contact your local Ford dealer that sells ROUSH® vehicles or contact ROUSH® Performance Customer Service between 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**. Please have available the vehicle identification number found in the front windshield base or driver's door jamb.

Emergency Repairs

If you encounter an emergency where neither an authorized Ford Dealer that sells ROUSH® vehicles, nor any authorized Ford Dealer is available to repair your vehicle and you must have repairs made by someone else, ROUSH® may reimburse you for the cost of repairs (within reason) and with prior approval from ROUSH®. Be sure to obtain the parts that were replaced along with a receipt for the repairs. Present both to your local authorized Ford Dealer that sells ROUSH® vehicles, who will work with ROUSH® to determine if the repair is warrantable and reimbursement is justified.

Customer Service

Customer satisfaction is a primary objective of ROUSH®, and we make every attempt to ensure that our owners are satisfied. We recognize the importance of retaining customer confidence in us after the purchase, and rely on those Ford Dealers that sell ROUSH® vehicles to maintain effective customer relations.

If you have any questions or issues relating to your ROUSH® vehicle, we suggest you follow these steps:

- 1) First, contact your selling Ford Dealership salesperson or service advisor.
- 2) If your concerns remain unresolved after Step 1, please contact the dealership's Sales Manager or Service Manager.
- 3) If you are still unable to resolve your concern, please feel free to contact ROUSH® Performance Customer Service between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**. A ROUSH® representative will assist you in resolving your concern.

Production Changes

ROUSH® and those authorized Ford dealers that sell ROUSH® vehicles reserve the right to make changes in vehicles at any time without incurring any obligation to make the same or similar changes on vehicles previously built or sold.

Does The ROUSH® Warranty Apply In Other Countries?

The ROUSH® Limited Warranty described here applies to your vehicle if:

- It was originally sold or leased by a Ford dealer in the United States or U.S. Federalized Territories that sells ROUSH® Performance Products, and it was originally registered/licensed and operated in the United States, U.S. Federalized Territories, or Canada; or
- It was originally purchased through the Ford Export Operations Military Sales Program.

If you meet either of these two requirements, you have ROUSH® warranty coverage when you travel with your vehicle outside of the United States or Canada. In some cases, you may have to pay the servicing authorized Ford Dealer in a foreign country for a repair that is covered under the ROUSH® warranty. If this occurs, be sure to save the paid repair order or invoice. For refund consideration, you should present your receipt to your U.S. or Canada authorized Ford dealer that sells and services ROUSH® vehicles.

SECTION 6 - ROUSH LIMITED WARRANTY

WHO IS COVERED

The vehicle is covered for the original purchaser of a new, genuine ROUSH® vehicle that has been upfitted by the ROUSH® factory with genuine ROUSH® parts and components (individually and collectively called “ROUSH® Part(s)”) and purchased from an authorized Ford Dealer that sells ROUSH® vehicles. This Limited Warranty is transferable from the original purchaser to subsequent owners within the warranty period. The term “ROUSH® Part(s)” as used in this Limited Warranty includes all ROUSH®-installed parts and components on the vehicle, unless the part is separately called out in this warranty.

WARRANTY PERIOD AND COVERAGE FOR NON-EMISSION ROUSH® PART(S)

The warranty period for ROUSH® Part(s) (other than emissions-related ROUSH® Part(s)) will be the first to occur of **3 years or 36,000 miles**; subject to the limitations of coverage and exclusions identified below. The **Warranty Start Date** is determined by the Ford dealer OASIS (Online Automotive Service Information System) report (as stated in Section 5 - “When Does Your Warranty Begin”).

When installed, ROUSH® Part(s) will void the Ford warranty as it pertains to that specific part or component (i.e., a ROUSH® suspension package will only void the Ford suspension warranty). The ROUSH® warranty only covers defects in materials and workmanship of ROUSH® Part(s) and their installation, from the date and mileage

your vehicle is first put into service. During the warranty period ROUSH® will in its sole discretion repair, replace, or adjust any defective ROUSH® Part(s) on the vehicle or other substantially damaged areas on the vehicle that arise as a direct result of interaction with the defective ROUSH® Part(s). A replaced ROUSH® Part or component assumes the remaining warranty of the original replaced. ROUSH® reserves the right to improve or modify any ROUSH® Part without assuming any obligation to update or replace any previously manufactured and installed ROUSH® Part.

LIMITATION OF COVERAGE

ROUSHcharger®. If your new Truck is equipped with a ROUSHcharger®, the warranty coverage is subject to the following limitations:

- **Engine Components Covered.** All internal lubricated parts, cylinder block, cylinder heads, electric fuel pump, electronic engine control unit, engine mounts, flywheel, manifold (exhaust and intake), manifold bolts, oil pan, oil pump, seals and gaskets, thermostat, thermostat housing, timing chain cover, timing chain (gears or belt), supercharger unit, valve covers, and water pump. If a failure of any of the above parts damages either the engine block or cylinder heads, a remanufactured long block assembly will be provided.
- **Transmission Components Covered.** All internal parts, clutch cover, seals and gaskets, transmission case, transfer case and transmission mounts.

- Rear Axle Components Covered. Axle shafts, bearings (front and rear), center support bearing, drive axle housing (including all internal parts), drive shaft, propeller shafts, retainers, supports, seals and gaskets, universal and constant velocity joints.

ALL ROUSH® F150 VEHICLES WARRANTY COVERAGE IS SUBJECT TO THE FOLLOWING LIMITATIONS

- Alignment. ROUSH® will provide reimbursement for one front-end alignment under warranty during the first 12 months or 12,000 miles, whichever occurs first, on vehicles that ROUSH® has installed our suspension system. ROUSH® requires a before-and-after alignment printout to accompany the service invoice.
- Wheel Balancing. Wheel and tire assemblies are balanced by ROUSH® and typically will not require adjustment. If balancing is needed, ROUSH® will pay for one wheel balance on each tire during the first 12 months or 12,000 miles, whichever occurs first.
- Tires. The tires fitted to your ROUSH® wheels are separately warranted by the tire manufacturer, which is included in the owner literature that came with your vehicle. If the tire warranty information is not in your owner's literature, call the tire manufacturer directly to request information. If a tire is damaged during the warranty period as a result of a ROUSH® Part(s), ROUSH® will replace the tire on a pro-rated mileage basis.
- ROUSH® Painted Body Components. Paint concerns that are cosmetic in nature, such as runs, fisheyes, and similar situations are warranted for 12 months or 12,000 miles, whichever occurs first.

WHAT IS NOT COVERED?

The following circumstances are intended to parallel standard Ford warranty exclusions and are not covered by this warranty, including but not limited to:

- Abnormal operation, road hazards, misuse, abuse, neglect, accidents, collision, fire, theft, freezing, vandalism, riot, explosion, or objects striking the vehicle;
- Participating in or preparation of the vehicle for racing (on a track or otherwise);
- Misusing the vehicle, such as driving over curbs, overloading, racing, 'brake torquing', or using the vehicle as a stationary power source;
- Altering, disassembling, or modifying the ROUSH® Part(s) after the vehicle leaves the Ford Dealer's or ROUSH®'s control;
- Tampering with the vehicle or with other parts (OEM or ROUSH®) that affect the ROUSH® Part(s) including without limitation the emissions systems or other parts that affect these systems;
- Defects caused or induced by failures, breakdowns, or damage by other parts, components or the vehicle;
- Vehicle recall or service campaign warranty claims negotiable on an incident-by-incident basis;
- Subjecting the ROUSH® Part(s) to excess moisture or water or any motor vehicle fluids (e.g. oil, anti-freeze, battery acid, brake fluid, etc.) or driving through water deep enough to cause water to be ingested into the engine;
- Acts of God, acts of war or terrorism, natural disasters, and other similar causes beyond the reasonable control of ROUSH®;

- Application of chemicals that affect the ROUSH® Part(s) including without limitation, caustic (acid-based) cleaners on chrome, coated, or finished surfaces;
- Lack of maintenance or lack of fluids;
- Failure to follow recommended maintenance of the ROUSH® Part(s) including without limitation periodic cleaning and polishing;
- Damage resulting from a collision (including operation of such an impaired vehicle will void this warranty), owner is responsible for ensuring no further damage occurs once damage has occurred; and
- Installation or modification with aftermarket components including ROUSH® Retail Performance Parts may void the Powertrain Warranty

This warranty does not cover surface deterioration of paint, finish, trim, and appearance items on any ROUSH® Part(s) that result from use and/or exposure to environmental elements such as stone/rocks, bird droppings, lightning, hail, berries, leaves, earthquakes, windstorm, road salt, brake dust, tree sap, water, flood, etc. Furthermore, related damage, including but not limited to stone chips, dings, dents, discoloration, surface corrosion, normal wear and tear, etc., is not covered by this warranty.

For vehicles upfitted with a ROUSHcharger®, in addition to the points noted above under “What is Not Covered”, the following are NOT COVERED by this warranty for the ROUSHcharger®:

- Engine components specifically not listed as “COVERED” under the ROUSHcharger® section found under “Limitation of Coverage”, including, but not limited to parts, filters, etc., that are required to be replaced as a part of a normal vehicle maintenance schedule.
- Failure of related parts external to the transmission that causes a transmission claim including, but not limited to, transmission coolers, levers, controls, etc., will void coverage under this warranty.

Further, this warranty **DOES NOT COVER** the original equipment manufacturer (OEM) exterior engine components, ignition, fuel system or damage related to or arising from:

- Use of fuel with octane rating less than 91 (r+m)/2 (requires Premium Fuel), ethanol or diesel fuels or contaminated fuel.
- The use of non-ROUSH® approved accessories, such as, headers, air induction, fuel additives (i.e. Octane booster), camshafts, nitrous oxide systems, rear end modifications, remanufactured components or engines unauthorized by ROUSH® or OEM, and other aftermarket products.
- Damage or abuse related to overloading, PCM recalibration, misuse, negligence, road conditions and other non-ROUSH® approved modifications.
- Tampering with or recalibrating the PCM from the original ROUSH® calibration.

MAINTENANCE/WEAR

The ROUSH® Limited Warranty does not cover: (1) parts and labor needed to maintain the vehicle; and (2) the replacement of parts due to normal wear and tear. You, as the owner, are responsible for these items. Some examples of maintenance and normal wear are:

- Oil changes
- Oils, lubricants, and other fluids
- Oil/air filters
- Cleaning/polishing
- Clutch linings
- Wiper blades
- Tire rotation/inflation
- Brake friction materials

SECTION 7 - HOW TO GET SERVICE FOR NON-EMISSIONS ROUSH® PART(S)

For warranty service, ROUSH® recommends that you bring your vehicle to an authorized Ford Dealer that sells ROUSH® vehicles, or if one is not available, to any authorized Ford Dealer. The dealer will review and submit all claims for defects in, or damage arising from ROUSH® Part(s) or their faulty installation. ROUSH® will promptly assess the claim and make a determination regarding the claim. To the extent Ford's warranty is involved, the final action will be determined by a combined analysis of the Ford Dealer, Ford Motor Company, and a ROUSH® Performance representative. The Ford Dealer must receive ROUSH®'s written authorization before beginning any work to be billed to ROUSH®.

ROUSH® reserves the right to transport your vehicle to the ROUSH® factory for any repair, replacement, or adjustment of ROUSH® Part(s). However, ROUSH®'s warranty does not cover the cost of rental cars or towing during the performance of any such repair, replacement, or adjustment service, whether performed at ROUSH®'s factory or a Ford Dealership.

For further information about ROUSH® Performance vehicles and products, call us between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**, or locate us on the World Wide Web at **www.ROUSHperformance.com**.

SECTION 8 - FEDERAL REQUIREMENTS FOR EMISSIONS WARRANTIES (ROUSHCHARGED® VEHICLES ONLY)

QUICK REFERENCE: EMISSIONS WARRANTY COVERAGE FOR THOSE VEHICLES EQUIPPED WITH A ROUSHCHARGER® INSTALLED BY ROUSH® PERFORMANCE

If your vehicle is equipped with a ROUSHcharger® installed by ROUSH®, the following two warranties apply to your vehicle in accordance with Federal requirements. The warranties are:

- **EMISSIONS DEFECTS WARRANTY**
- **EMISSIONS PERFORMANCE WARRANTY**

EMISSIONS WARRANTIES FOR YOUR VEHICLE

For full details on emissions control coverage, see:

- EMISSIONS DEFECT WARRANTY, Page 29
- EMISSIONS PERFORMANCE WARRANTY, Pages 29-30**
- WHAT IS COVERED? Pages 31-32
- WHAT IS NOT COVERED? Page 33

EMISSIONS DEFECT WARRANTY COVERAGE

During the warranty coverage period, ROUSH® warrants that:

- Your vehicle or engine is designed, built, and equipped to meet, at the time it is sold, the emissions regulations of the U.S. Environmental Protection Agency (EPA).
- Your vehicle or engine is free from emission-related defects in factory-supplied materials or workmanship that could prevent it from conforming to applicable EPA regulations.
- You will not be charged for diagnosis, repair, replacement, or adjustment of parts containing an emissions related defect. Applicable parts are listed under “WHAT IS COVERED?” on pages 31-32.

The warranty coverage period for passenger cars and light duty trucks with a gross vehicle weight rating of 8,500 lbs. or less:

- 7 years or 70,000 miles (whichever occurs first) for catalytic converters, electronic emissions engine control unit (ECU), and onboard emissions diagnostic module;
- 3 years or 36,000 miles (whichever occurs first) for all other covered parts. See WHAT IS COVERED? For list of covered parts on pages 31-32.

EMISSIONS PERFORMANCE WARRANTY COVERAGE

Under Emissions Performance Warranty coverage, ROUSH® will repair, replace, or adjust, with no charge for labor, diagnosis, or parts, any emissions control device or system, if you meet all of the following conditions:

- You have maintained and operated your vehicle according to the instructions on proper care identified in the Ford Owner's Guide, the Ford Schedule Maintenance Guide, and this ROUSH® Owner's Guide Supplement.
- Your vehicle fails to conform, during the warranty coverage period, to the applicable national EPA standards, as determined by an EPA approved inspection and maintenance program.
- You are subject to a penalty or sanction under local, state, or federal law because your vehicle has failed to conform to the emissions standards. (A penalty or sanction can include being denied the right to use your vehicle.)
- Your vehicle has not been tampered with, misused, or abused.

The warranty coverage period for passenger cars and light duty trucks with a gross vehicle weight rating of 8,500 lbs. or less:

- 7 years or 70,000 miles (whichever comes first) for catalytic converters, electronic emissions control unit (ECU), and onboard emissions diagnostic devices;

See **WHAT IS COVERED?** For list of covered parts on pages 31-32.

NOTE: The warranty period begins on the **Warranty Start Date** as specified on page 16 of this booklet.

WHAT IS COVERED?

These parts are covered by both the Emissions Defect Warranty and the Emission Performance Warranty.

LIST OF PARTS COVERED BY EMISSIONS WARRANTIES FOR CARS AND LIGHT DUTY TRUCKS.

- Air Flow Sensor
- Air/Fuel Feedback Control System and Sensors
- Air Induction System
- Catalytic Converters
- Electronic Engine Control Sensors and Switches
- Powertrain Control Module (PCM)/Engine Control Module (ECM)
- Evaporative Emissions Control System
- Exhaust Gas Recirculation (EGR System)
- Exhaust Manifold
- Exhaust Pipe (Manifold to Catalyst)
- Fuel Filler Tube and Seal
- Fuel Injection System
- Fuel Injector Supply Manifold
- Fuel Tank
- Fuel Tank Pressure Control Valve
- Idle Air Bypass Valve

- Ignition Coil and/or Control Module
- Intake Manifold
- Intercooler Assembly - Engine Charger
- Malfunction Indicator Lamp (MIL) - On-Board Diagnostic (OBD) System
- PCV System and Oil Filler Cap
- Secondary Air Injection System
- Spark Control Components
- Spark Plugs and Ignition Wires
- Thermostat
- Throttle Body Assembly (MFI)
- Transmission Control Module (TCM) and Solenoids
- Vacuum Distribution System

IMPORTANT INFORMATION ABOUT LIST OF PARTS

Also covered by the two emissions warranties are all emissions-related bulbs, hoses, clamps, brackets, tubes, gaskets, seals, belts, connectors, non-diesel fuel lines, sensors, and wiring harnesses that are used with components on the above list of parts.

Concerning parts that should be replaced on a certain maintenance schedule: these parts remain under warranty until: (a) the first replacement time that is specified in your Ford Owner's Guide, the Ford Scheduled Maintenance Guide and this ROUSH® Owners Guide Supplement; or (b) the time or mileage limits of the Federal Defect and Performance Warranties (whichever occurs first). Your authorized Ford Dealer that sells ROUSH® vehicles maintains a complete list of parts covered by emissions warranties. For more detail about the specific parts covered by the Emissions Defect Warranty, contact ROUSH® Performance Customer Service between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**.

WHAT IS NOT COVERED?

ROUSH® may deny you warranty coverage if your vehicle or part has failed because of abuse, neglect, improper maintenance, unapproved modifications, or any items included in WHAT IS NOT COVERED? on pages 23-26.

If you require more information about getting service under the Federal Emissions Performance Warranty, or if you want to report what you believe to be a violation of the terms of this warranty, you may contact:

Manager, Certification and Compliance Division (6405J)
Warranty Claims
Environmental Protection Agency
Ariel Rios building
1200 Pennsylvania Avenue, N.W.
Washington, D.C. 20460

SECTION 9 - CALIFORNIA REQUIREMENTS FOR EMISSIONS WARRANTIES (ROUSHCHARGED® VEHICLES ONLY)

Vehicles Eligible for California Emission Warranty Coverage

California emission warranty coverage applies if your vehicle meets the following two requirements:

- 1) Your vehicle is registered in California or other states* adopting California emission and warranty regulations,
- 2) Your vehicle is certified for sale in California as indicated on the vehicle emission control information label.

* Other states adopting California emissions and warranty regulation (Passenger Car & Light Trucks up to 8500 lbs GVWR) may include but subject to change – California, Connecticut, Delaware, Maine, Maryland, Massachusetts, New Jersey, New York, Oregon, Pennsylvania, Rhode Island, Vermont, and Washington.

(NOTE: New York adopted California emissions standards, but not the California Emissions Warranty; the Federal Emission Control Warranty applies to all non-PZEV vehicles in New York).

Emissions Warranties for California Certified Vehicles

For full details about coverage under California requirements for emissions control, see:

- Defects Warranties (Pages 35-37**)
- Performance Warranty (Pages 35-37**)
- What Is Covered? (Pages 38-39)
- What Is Not Covered? (Page 40**)

EXPLANATION OF CALIFORNIA EMISSIONS WARRANTIES

Your Warranty Rights and Obligations

The California Air Resources Board and ROUSH® Performance Products, Inc. are pleased to explain the emission control system warranty on your new vehicle. In California, new motor vehicles must be designated, built, and equipped to meet the State's stringent anti-smog standards. ROUSH® must warrant the emission control system on your vehicle for the periods of time listed on page 36, provided there has been no abuse, neglect, or improper maintenance of your vehicle.

Your emission control system may include parts such as the carburetor or fuel injection system, the ignition system, catalytic converter, and the engine computer. Also included may be hoses, belts, connectors, and other emissions-related assemblies.

Where a warrantable condition exists, ROUSH® or its suppliers will repair your vehicle at no cost to you including diagnosis, parts, and labor.

ROUSH®'S WARRANTY COVERAGE

For 3 years or 50,000 miles (whichever occurs first)

- If your vehicle fails a Smog Check inspection, all necessary repairs and adjustments will be made by ROUSH® or its suppliers to ensure that your vehicle passes the inspection. This is your emission control system **PERFORMANCE WARRANTY**.
- If any emissions-related part on your vehicle is defective, the part will be repaired or replaced by ROUSH® or its suppliers. This is your short-term emission control system **DEFECTS WARRANTY**.

For 7 years or 70,000 miles (whichever occurs first)

- If an emissions-related part listed on pages 38-39** with coverage for 7 years or 70,000 miles is defective, the part will be repaired or replaced by ROUSH® or its suppliers. This is your long-term emission control system **DEFECTS WARRANTY**.

OWNER'S WARRANTY RESPONSIBILITIES

As the vehicle owner, you are responsible for the performance of the required maintenance identified in the Ford Schedule Maintenance Guide and this ROUSH® Owner's Guide Supplement provided with your vehicle. ROUSH®

recommends that you retain all receipts covering maintenance on your vehicle, but ROUSH® cannot deny warranty coverage solely for lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

You are responsible for presenting your vehicle to an authorized Ford Dealer that sells ROUSH® vehicles as soon as a problem exists. The warranty repairs should be completed within a reasonable amount of time, not to exceed 30 days.

As the vehicle owner, you should also be aware that ROUSH® may deny you warranty coverage if your vehicle or a part has failed due to abuse, neglect, improper maintenance, or unapproved modifications.

If you have any questions regarding your warranty rights and responsibilities, or if you want to report what you believe to be a violation of the terms of this warranty, you may contact ROUSH® Performance Customer Service between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)** or the California Air Resources Board at:

**State of California Air Resources Board
Mobile Source Operations Division
P.O. Box 8001
El Monte, California 91731-2990**

WHAT IS COVERED?

If the parts on the following list contain a defect that affects emissions, they are covered by the DEFECTS WARRANTIES.

- Air Flow Sensor
- Air/Fuel Feedback Control System and Sensors
- Air Induction System
- Catalytic Converters
- Electronic Engine Control Sensors and Switches
- Powertrain Control Module (PCM)/Engine Control Module (ECM)
- Evaporative Emissions Control System
- Exhaust Gas Recirculation (EGR System)
- Exhaust Manifold
- Exhaust Pipe (Manifold to Catalyst)
- Fuel Filler Tube and Seal
- Fuel Injection System
- Fuel Injector Supply Manifold
- Fuel Tank
- Fuel Tank Pressure Control Valve

- Idle Air Bypass Valve
- Ignition Coil and/or Control Module
- Intake Manifold
- Intercooler Assembly - Engine Charger
- Malfunction Indicator Lamp (MIL) - On-Board Diagnostic (OBD) System
- PCV System and Oil Filler Cap
- Secondary Air Injection System
- Spark Control Components
- Spark Plugs and Ignition Wires
- Thermostat
- Throttle Body Assembly (MFI)
- Transmission Control Module (TCM) and Solenoids
- Vacuum Distribution System

****COVERAGE FOR VEHICLES HAVING A GROSS VEHICLE RATE RATING OF 14,000 LBS. OR LESS.
(Coverage for Up to 7 years/70,000 miles, whichever first occurs)**

- Cam Timing Assembly
- Powertrain Engine Control Unit (ECU)
- Powertrain Control Wiring Harness

Important Information About List of Parts

Also covered by this warranty are all emissions-related bulbs, hoses, clamps, brackets, tubes, gaskets, seals, belts, connectors, non-diesel fuel lines, and wiring harnesses that are used with components on the above list of parts.

Concerning parts that should be replaced on a certain maintenance schedule, these parts remain under warranty until the first replacement time that is specified in your Ford Owner's Guide, the Ford Scheduled Maintenance Guide, and this ROUSH® Owner's Guide Supplement.

NOTE: If the diagnosis does not reveal a defect, the Defects Warranty does not apply.

Your authorized Ford Dealer that sells ROUSH® vehicles maintains a complete list of covered parts. For more detail about the specific parts covered by the Defects Warranty, contact ROUSH® Performance Customer Service between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**.

WHAT IS NOT COVERED?

ROUSH® may deny you warranty coverage if your vehicle or part has failed because of abuse, neglect, improper maintenance, unapproved modifications, or any items included in WHAT IS NOT COVERED? on pages 23-26.

SECTION 10 - ADDITIONAL INFORMATION ABOUT YOUR EMISSIONS WARRANTY COVERAGE, UNDER FEDERAL AND CALIFORNIA REQUIREMENTS

How Do I Get Warranty Service?

To get service under your emissions warranties, we recommend that you take your vehicle to an authorized Ford Dealer that sells ROUSH® vehicles or, if none is available, any authorized Ford Dealer as soon as possible after illumination of the Malfunction Indicator Light or it has failed an EPA-Approved test or a California Smog Check inspection. You must provide the dealer the document that says your vehicle has failed the test.

The Ford Dealer will determine whether the repair is covered by the warranty. If the dealer has a question about Emissions Performance Warranty coverage, it will forward the question to ROUSH®, which must make a final decision within 30 days after you bring your vehicle in for repair (the decision will be made within a shorter time if state, local, or federal law requires you to have the vehicle repaired more quickly in order to avoid additional penalties). The deadline for a determination about Emission Performance Warranty coverage does not need to be met if you request a delay, agree to a delay in writing or if the delay is caused by an event for which neither the Ford Dealer nor ROUSH® is responsible. If a question about Emissions Performance Warranty coverage is referred to ROUSH®, you will be notified by ROUSH® in writing if your claim for warranty coverage is denied. The notice will explain the basis for denying your claim. If you fail to receive this notice within a timely manner, as determined above, ROUSH® will perform the warranty repair for you free of charge.

How Do I Handle Emergency Repairs?

If your vehicle needs an emergency warrantable repair and an authorized Ford Dealer that sells ROUSH® vehicles or any other Ford Dealer is not available, or if the Ford Dealer cannot perform warrantable repair(s) within 30 days of you bringing your vehicle to the dealership, repairs may be performed at any service establishment or by you using Ford or ROUSH® equivalent replacement parts.

ROUSH® will reimburse you for the cost of these warranty repairs including diagnosis, if you take the part(s) that are replaced and the repair receipt(s) to any authorized Ford Dealer that sells ROUSH® vehicles. The reimbursement will not exceed ROUSH® Performance's or Ford Motor Company's suggested retail price for the warranted parts that are replaced and labor charges based on Ford's or ROUSH®'s recommended time allowance for the warranty repair and the geographically appropriate standard labor rate.

What Replacement Parts Should I Use?

ROUSH® recommends that you use genuine Ford and ROUSH® replacement parts. However, when you are having non-warranty work performed on your vehicle, you may choose to use non-Ford or non-ROUSH® Part(s). If you decide to use non-Ford or non-ROUSH® Part(s), be sure they are equivalent to the Ford or ROUSH® Part(s) in performance, quality, and durability. If you use replacement parts that are not equivalent to Ford parts or ROUSH® Part(s), your vehicle's emissions control system may not work as effectively, and you may jeopardize your emissions warranty coverage.

For vehicles within the warranty period, ROUSH® will repair at no cost to the owner, under the Federal Emissions Warranty, covered emissions failures caused by properly installed Ford or ROUSH® Part(s) or non-Ford or non-ROUSH® Part(s) that have been certified by the U.S. Environmental Protection Agency (EPA). ROUSH® is not responsible for the cost of repairing any emission failures caused by non-Ford or non-ROUSH® Part(s) that have not been certified by the EPA.

The maintenance, replacement, or repair of emissions control devices or systems can be performed by any automotive repair establishment or individual using Ford or ROUSH® replacement parts or EPA certified parts without voiding your federal warranty coverage for future repairs during the warranty period.

If you do not maintain your vehicle properly, ROUSH® may have the right to deny you warranty coverage.

To have repairs made under this warranty, you may have to show that you have followed Ford's and ROUSH®'s instructions on properly maintaining and using your vehicle. You will find these instructions in your Ford Owner Guide and Scheduled Maintenance Guide and this ROUSH® Owner's Guide Supplement. Be sure to save your service receipts and to keep accurate records of all maintenance work.

SECTION 11 - ROUSH®'S WARRANTY COVERAGE AND AFTERMARKET PARTS/RACING

ROUSH® vehicles are engineered for street performance and are not intended or warranted for use on a race track, off-road, or otherwise. ROUSH® does not recommend modifying or racing ROUSH® vehicles, as they are designed to be driven as built and delivered from ROUSH®.

Although the installation of aftermarket parts by itself will not void the ROUSH® Limited Warranty, failures that result from these parts or modifications may result in a denial of warranty coverage by ROUSH® for such damage. The best rule of thumb is to consider whether any modification you do may cause any component to fail, and if it does, recognize that ROUSH® will likely deny warranty coverage for any subsequent damage.

If you intend to race the ROUSH® vehicle off-road, on-track or otherwise, and the loss of warranty coverage is not a concern, ROUSH® recommends that you make those modifications necessary to ensure that the vehicle can be driven safely under such conditions. Again, subjecting the vehicle to off-road use, racing, track preparation and participation, and competition conditions will void the ROUSH® Limited Warranty; therefore, all repairs to the vehicle will be non-reimbursable.

SECTION 12 - WARRANTY DISCLAIMER AND LIMITATION OF LIABILITY

The ROUSH® limited warranty and its remedies described in this ROUSH® owner's guide supplement are exclusive and in lieu of all other warranties, remedies, and conditions, whether oral or written, statutory, expressed or implied, as permitted by applicable law. ROUSH® specifically disclaims all express, statutory, or implied warranties, including, without limitation, the warranties of merchantability, fitness for a particular purpose, and warranties against hidden or latent defects. If ROUSH® cannot lawfully disclaim any statutory or implied warranties then to the extent permitted by law, all such warranties shall be limited in duration to the warranty period and the warranty coverage described herein. Except as provided in this warranty and to the extent permitted by law, ROUSH® is not responsible for special, indirect, consequential, incidental, or punitive damages resulting from any breach of warranty or condition, or under any other legal theory including, without limitation, loss of earnings, personal damages, personal injury (including death), personal expenses (food, room, medical, dental), or rental vehicle expenses. ROUSH®'s maximum liability to you for any and all loss or damage, whether as a result of breach of contract, warranty, tort (including negligence and strict liability) or otherwise, shall be limited to the actual price paid by you for the ROUSH® package of ROUSH® part(s) installed on the ROUSH® vehicle that gave rise to the claim.

SECTION 13 - CUSTOMER ASSISTANCE AND HOW STATE LAW APPLIES

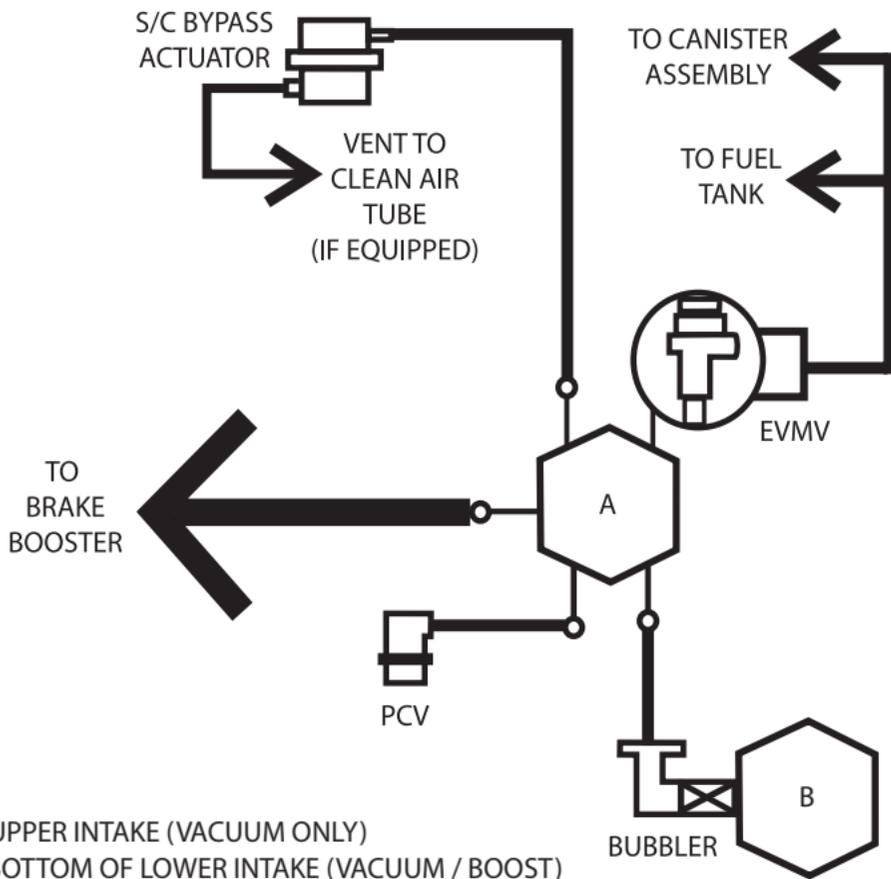
If you are not satisfied with the handling of a warranty matter, please contact ROUSH® Performance Customer Service between the hours of 8 AM and 5 PM Eastern Standard Time, Monday through Friday, at **800.59.ROUSH (800.597.6874)**.

This ROUSH® Limited Warranty gives you specific legal rights, and you may have other rights which vary from state to state.

SECTION 14 – CALIFORNIA PROPOSITION 65 WARNING STATEMENT

WARNING: Some constituents of engine exhaust, certain vehicle components, certain fluids contained in vehicles, and certain products of component wear contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

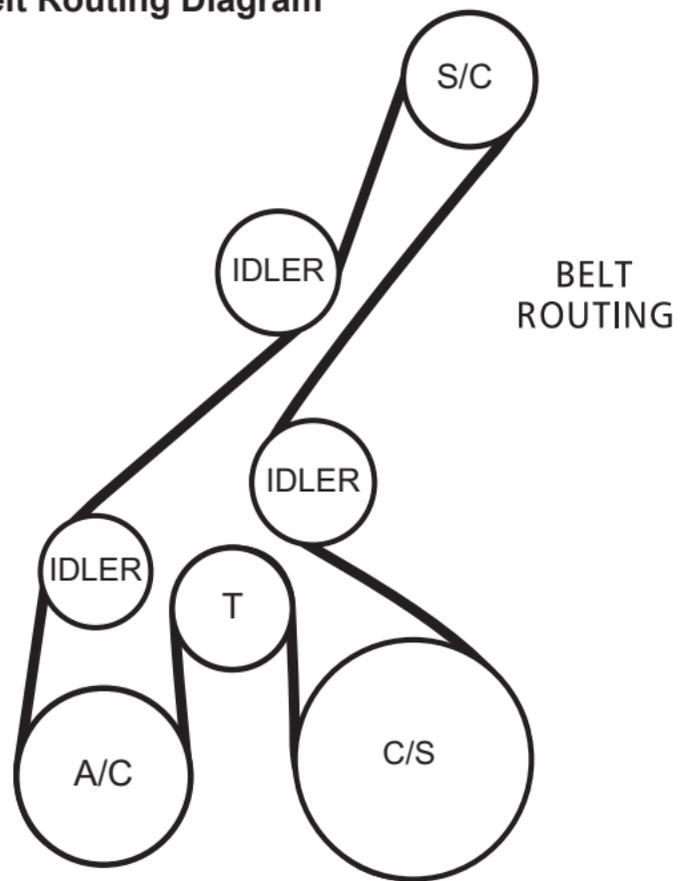
Appendix A – Vacuum Schematic



A - UPPER INTAKE (VACUUM ONLY)

B - BOTTOM OF LOWER INTAKE (VACUUM / BOOST)

Appendix B – Supercharger Accessory Belt Routing Diagram



Appendix C – Summary Table (5.0L)

Component	Part Number*	Recommended Interval
Oil Filter	See Ford Service Manual	6 months / 3,000 miles
Oil	See Ford Service Manual	6 months / 3,000 miles
Spark Plugs	Contact ROUSH® Customer Service for P/N	As Needed
Accessory Drive Belt	Contact ROUSH® Customer Service for P/N	As Needed
Coolant	Motorcraft Specialty Orange Coolant	3 Years / 50,000 miles
*Consult your Ford Owner's Guide for all other specifications		

ROUSH® VEHICLE OWNER REGISTRATION

(Please Print)

First Name

Middle Name

Last Name

Street Address

City

State

Zip

Daytime Phone

e-mail address

ROUSH® VIN: _____ Serial #: _____ (found in passenger door jamb)

Purchase Date: _____ Dealership: _____ ROUSH® Model Purchased: _____

How did you learn about ROUSH®? Newspaper/Magazine Dealer Recommendation Referral
 Other _____

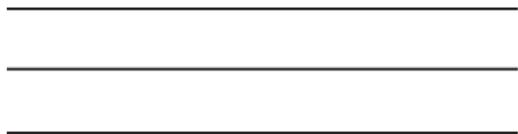
Have you previously purchased ROUSH® Performance products? Vehicles Parts

Where do you buy aftermarket parts? _____

Are you a member of the **ROUSH® Road Crew™**, official ROUSH® Club? Yes No

FREE first year membership in the ROUSH® Road Crew with the purchase of a new serialized ROUSH® vehicle.
\$35 value, new members only.

Yes, sign me up! Learn more at www.ROUSHroadcrew.com



Place
Stamp
Here

**ROUSH Registration
39555 Schoolcraft Rd.
Plymouth Twp., MI 48170**